

Accrofab Ltd – Current Approval listing.

BS EN 9100:REV C. Registered by BSI – reference approval certificate FM32910.

ISO 14001:2015. Registered by BSI – reference approval certificate EMS86299.

Rolls Royce Plc – Approval number 11187

Rolls Royce Deutschland – approval number 102780 / 04.

Scope of approval: -

Manufacture of machined components, sheet metal work and fabricated assemblies for aerospace and general industry.

Control of Classified Parts.

Approval of FAIR's IAW Addendum 1 (RR Plc only) N Godfrey & Ian Morley only.

Approval of Process Data Cards IAW Addendum 2 (RR Plc & RRD). RPS150,453, 418, 258, 323, 356, 574 & 657.

Approval of Source Changes IAW Addendum 3 (RR Plc only) N Godfrey & A Groves only.

Engineering Approval for the acceptance of CAD models & interpretation of bracket specifications. (Unigraphics).

MSRR9969 – Vickers hardness testing.

RPS9 – Soldering.

RPS44 – Low temperature Brazing.

RPS150 – Electrical Resistance welding

RPS184 – Fusion Welding.

RPS243 – Removal of brazing aids.

RPS251 – Barrel finishing.

RPS254 – Intermediate Temperature brazing.

RPS258 – Heat Treatment of 12% Chrome Steels.

RPS259 – Despatch Packing

RPS323 – Heat Treatment of Titanium Alloys.

RPS340/4 – Application of Talc Filled Attrition Coating.

RPS356 – Heat Treatment of Stainless Steels.

RPS367 – Protection of parts during manufacture & storage.

RPS407 sheet 1, Group 2 & 3 only - 4,13,14,20,23,41,44 & 58. – Bonding Group 3 only.

RPS418 – Electro Discharge Machining.

RPS453 – Micro Spot Welding.

RPS461 – Aqueous Degreasing.

RPS482/13 – Application of silicone rubber.

RPS507 – Application of locking & retaining adhesives.

RPS574 – Heat Treatment of Nickel & Cobalt Alloys.

RPS576 – Cleaning & degreasing.

RPS609 section B – Application of Kevlar Tape.

RPS639 – Application of Jointing Compounds.

RPS657 – Laser Cutting.

RPS661/25, 47 & 28 – brush application only.

RPS679 – Fusion Welding – Land based & Marine.

RPS702 F1B & F2A – FPI.

RPS709 – Visual Inspection.

RPS753 – Electro Chemical Etching.

RPS905/1, 2 & 3 – Procurement & control of Wrought Material, Forging, FBWR & Castings.

RPS953 – Heat Treatment Controlling Procedure.

Rolls Royce CRI trained – N Godfrey, I Morley, J Briddon, P Brady.

Approved by Volvo Aerospace Corporation.

ASRA training completed by N Godfrey & I Morley.

Unison Approved – Reference A000099.

NADCAP Approved for:-

Non-Conventional Machining – AC7116, 7116/3 & 7116/4. Laser cutting & EDM.

Welding – Fusion TIG & resistance – AC7110, AC7110/1, AC7110/4, AC7110/4S, AC7110/5, AC7110/5S, AC7110/12, AC7110/12S, AC7110/13 & AC7110/13S.

Non- Destructive Testing – AC7114, AC7114S, AC7114/1 & AC71141S.

Heat Treatment – AC7102, AC7102S & AC7102/5.