



Rolls-Royce

Rolls-Royce Deutschland Ltd & Co KG

Certificate of Approval

Approval No.: **102780 / 07**

This is to certify that

**ACCROFAB LTD
STONE GATE ROAD
SPONDON**

Vendor Code: 202190

is approved for the following scope

- HEAT TREATMENT
- FILLING & SEALING
- ETCHING
- BLASTING
- CLEANING & DESCALING
- SURFACE FINISHING/CONDITIONING
- PAINTS/VARNISHES/RESINS
- NDT & INSPECTION METHODS
- CORROSION PROTECTION & PACKAGING
- COMPOSITE COMPONENTS
- BONDING & ADHESIVES
- BRAZING & SOLDERING
- FABRICATING
- WELDING
- PRECISION MACHINING
- CHIPLESS MACHINING
- CONTROL OF CLASSIFIED PARTS

continued ...

Issue date: 30.05.17


I.V. Wolfgang Horner

Director of Quality RRD

Rolls-Royce Deutschland Ltd & Co KG

Expiry date: unlimited


i.A. Burghardt Böhme

Regional Regulatory Authority

Rolls-Royce Deutschland Ltd & Co KG



Approval No.: **102780 / 07**

Scope of approval continued:

- AUTHORITY TO APPROVE DATA CARDS IN ACCORDANCE WITH ADDENDUM
- AUTHORITY TO APPROVE AND ACCEPT FAIR'S FOR UNCLASSIFIED PRODUCTS
- ENGINEERING APPROVAL FOR THE FOLLOWING ACTIVITIES
(Relative to CAD Model brackets)
 - Acceptance of CAD Model via data transfer medium
 - Interpretation of Model and provided bracket specification

- | | |
|--------------------|----------------|
| • MSRR9969 VICKERS | • RPS407/23 |
| • RPS150 | • RPS407/4 |
| • RPS184 | • RPS407/41 |
| • RPS243 | • RPS407/44 |
| • RPS251 | • RPS407/58 |
| • RPS254 | • RPS418 |
| • RPS258 | • RPS44 |
| • RPS323 | • RPS453 |
| • RPS340/4 | • RPS482/13 |
| • RPS356 | • RPS507 |
| • RPS367 | • RPS574 |
| • RPS386 | • RPS609/SEC B |
| • RPS407/1 | • RPS639 |
| • RPS407/13 | • RPS657 |
| • RPS407/14 | • RPS661/25 |
| • RPS407/20 | • RPS661/28 |

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Scope of approval continued:

- RPS661/43 BRUSH APPLICATION ONLY
- RPS661/47
- RPS753
- RPS9
- RPS905/1
- RPS905/2
- RPS905/3
- RRES90000
- RRP50000
- RRP51000¹
- RRP58003 - 1A2
- RRP58003 - 1D2
- RRP58007

¹ Restricted to:

- CLEANING AND DEGREASING USING AQUEOUS MEDIA
- CLEANING AND DEGREASING USING NON-HALOGENATED ORGANIC SOLVENTS

Issue date: 30.05.17

Expiry date: unlimited



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STONEY GATE ROAD
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ADDENDUM

Authority to approve process data cards on behalf of
Rolls-Royce Deutschland Ltd & Co KG

Process

Nominated Personal

RPS150, 258, 323, 356, 418,
453, 574 & 657

N. Godfrey

RPS418

I. Morley

Authority to add and approve additional parts on behalf of Rolls-Royce Deutschland
to data cards approved by Rolls-Royce or an authorised signatory.

RPS258, 323, 356, 574 & 657

I. Morley

Conditions:

This applies also to process data cards generated by subcontractors and used by
yourselves. Applies to NON-CRITICAL or NON-CRITICAL to RRES90002 parts only.

Any substantiation or validation work required by Rolls-Royce specifications and/or Purchase
Order must be retained for review by Rolls-Royce if required. Rolls-Royce reserves the right to
withdraw this authority at any time without notice. The authority applies to purchase orders
placed by Rolls-Royce Deutschland only.

Approval is limited to the defined processes as stated on the Addendum above. Any deviations
should be submitted to the Rolls-Royce Special Process Group Team

Leader for approval, including the results of any substantiation.

No changes shall be made to this approval without notification through the Rolls-Royce
Special Process Group Team Leader.

Authorised on behalf of Rolls-Royce Deutschland Ltd & Co KG

Issue date: 30.05.17

Expiry date: unlimited


I.A. Burghardt Böhme
Supplier Development Leader
Regional Regulatory Authorisation
Rolls-Royce Deutschland Ltd & Co KG



Rolls-Royce

**ACCROFAB LTD
STONE GATE ROAD
SPONDON**

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ADDENDUM

Authority to approve FAIRs in accordance with SABRe on behalf of
Rolls-Royce Deutschland Ltd & Co KG

Nominated Personal

Mr N Godfrey

Mr I Morley

Conditions:

Applies to UNCLASSIFIED parts and Materials Function of FAIR only.

The Authority applies to Purchase Orders placed by Rolls-Royce Deutschland Ltd & Co KG only.

Approved signatures must ensure all applicable processing data cardshave been endorsed by Rolls-Royce Deutschland Ltd & Co KG or agreed nominated personal prior to the FAIR acceptance.

No changes shall be made to this approval without notification through the Rolls-Royce Special Process Group Team Leader.

Rolls-Royce Deutschland Ltd & Co KG reserves the right to withdraw this approval at any time without notice.

Authorised on behalf of Rolls-Royce Deutschland Ltd & Co KG

Issue date: 30.05.17

Expiry date: unlimited


i.A. Burghardt Böhme

Supplier Development Leader

Regional Regulatory Authorisation

Rolls-Royce Deutschland Ltd & Co KG