



SCOPE OF ACCREDITATION

Welding

Accrofab Ltd
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Spondon Derby, DE21 7RX
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing

AC7110/1 Rev G - Nadcap Audit Criteria for Brazing (Torch/Induction)

Baseline (All audits)
Supplement A – Torch (Additional requirements)
Supplement E – GTA Tack Welding (Additional requirements)
Supplement G – Processes using gas (Additional requirements)
Supplement H – Processes using Flux – (Additional requirements)

AC7110/4 Rev H - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)

Baseline (All audits)
Spot Welding – sheet (identify if this process is used)
Supplement C – GTA Tack Welding (Additional requirements)
Supplement D – Filler Materials (Additional requirements)
Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

AC7110/4S Rev D - Nadcap Supplemental Audit Criteria for Resistance Welding

U3 Rolls Royce Plc

AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)
Supplement D – Material – Additional requirements for titanium welding
Supplement F – Filler Materials (Additional requirements)
Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)
Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev D - Nadcap Supplemental Audit Criteria for Fusion Welding

U3 Rolls Royce Plc

AC7110/12 Rev E - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev F - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)(to be used on audits before 10 January 2016)

U3 Rolls Royce Plc